

Meta-heuristic optimization for a high-detail smart management of complex energy systems

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Abstract

Distributed generation and, in particular, cogeneration and trigeneration are generally considered viable solutions to reduce energy consumption and mitigate the environmental impact of developed economies. Nonetheless, such systems need to be carefully designed and managed to effectively meet all the economic and environmental expectations. The design of a distributed generation plant and the choice of its proper management policy are complex tasks that require effective support methodologies and tools.

In this paper, we develop a methodology to determine the optimal control strategy for a trigeneration plant. The model enforces mass and energy balances and accounts for the nonlinear and the basic dynamic behavior of each energy converter, for the time varying energy prices and environmental conditions, for maintenance and cold start costs, and for the possibility to store energy. We built on a methodology previously developed and we dramatically broaden its field of application to complex smart grids with a very high temporal detail, by cutting down its computational costs. To this aim, we implement an heuristic procedure that reduces the computational complexity of the non linear optimization problem. The total cash flow, the primary energy consumption, the plant efficiency, and the CO₂ emissions, beside the instantaneous set-point of the plant, are among the most relevant results of the model.

The model is first validated through 11 test-cases specifically designed to stress the possible weaknesses of the heuristic procedure. The validation evidences that the proposed procedure does not introduce further approximations to the mathematical model. The global optimum is retrieved for all the considered cases. Afterwards, we apply the proposed methodology to a realistic energy management scenario: the assessment of a fuel cell based trigeneration plant for a civil building for a whole year. The discussion highlights the effectiveness of the proposed method for different applications including the optimization of the control strategy for existing plants, the design of new distributed generation systems, the assessment of innovative energy conversion technologies, and the evaluation of national energy policies.

Keywords: Distributed generation, CHP, Trigeneration, Smart Management, Fuel cells

1. Introduction

The curtailment of the energy consumption and of Green House Gas emissions (GHG) is among the most relevant issues on industrialized countries agenda [1, 2].

In the last century, the worldwide Primary Energy Consumption (PEC) has constantly grown, reaching 13700 Mtoe/year in 2015, more than 2.5 times the PEC of 1971 [3, 4]. In the same time span, the CO₂ emissions rose from 15500 Mton/year in 1973 to 32300 Mton in 2015. PEC and GHG emissions of non-OECD economies have sharply increased in the last decades, overwhelming the efforts of countries towards a less energy intensive development [3].

Despite the investment on energy efficiency have risen from more than 150 billion \$ per year in 2007 [5] to more than 1.7 trillion \$ per year in 2016 [6], a wider effort is required to meet the goal of keeping the global warming below 2°C. According

to the international energy agency (IEA) projections, following the actual energy policies the world will consume about 18000 Mtoe emitting more than 36000 Mt of carbon dioxide by 2014 [4]. However, by the same year, PEC should be lower than 15000 Mtoe to limit the average temperature increase below 2°C. The GHG situation is even more critical, since CO₂ emissions should not exceed 18500 Mt/year [4], about a half compared to what expected given the actual trends.

Several technological alternatives might contribute to reduce energy consumption and GHG emissions including, among many other: (i) incrementing the renewable energy penetration [7–9]; (ii) improving the buildings efficiency [10, 11]; (iii) decarbonizing the transport sector [12]; (iv) promoting distributed generation (DG) and cogeneration (CHP) or trigeneration (CHCP) [7, 9, 13–17]; (v) employing mechanical, electrical or thermal energy storage [18–24]; (vi) promoting hydrogen energy technologies and fuel cells (FC) [10, 25–28]. All these measures require large investments, significant design efforts, or might need further technological developments before industrialization and commercial diffusion (e.g. high temperature FCs). A significant increment of the renewable penetration also arise

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Nomenclature

CHCP	Combined Heat Cooling and Power	$UF_{boi} = 0$	Boiler Utilization factor
CHP	Combined Heat and Power	UF_{FC}	Fuel cell utilization factor
COP_{HP}	Coefficient Of Performance of the heat pump	$c_{el,buy}$	Unit cost of electricity acquired from the grid
\overline{COP}	Average coefficient of performance	$c_{el,local}$	Unit cost of locally produced electricity
C_f	Fuel cost	$\overline{c}_{el,sell}$	Averge unit price of electricity sold to the grid
C_m	Maintenance cost	$c_{el,sell}$	Unit price of electricity sold to the grid
C_s	Cold start cost	c_{fuel}	Unit cost of the fuel
DG	Distributed Generation	c_{gas}	Unit cost of natural gas
E_{ch}	Total cooling energy required throughout the year	c_{on}	Cold start cost for a single equipment
E_{el}	Total electrical energy required throughout the year	h	Time interval
E_f	Fuel energy	i	Index of the subsystem
E_{grid}	Electricity exchanged with the grid	$n_{\psi(i)}$	Number of the elements of ψ
E_{th}	Total thermal energy required throughout the year	n_{sp}	Number of discrete set-points considered for each equipment
FC	Fuel Cell	p	Number of nodes of the graph
GHG	Green House Gas Emissions	q	Number of arcs of the graph
HoP	Heat over power ratio	$s(h)$	Plant state
LHV	Lower Heating Value	t	Time
NG	Natural gas	\mathcal{I}	Capital investment
N_{st}	Number of possible set-points for the thermal storage	Θ	Number of equivalent hours per year
PEC	Primary Energy Consumption	η_{boi}	Boiler efficiency
PEF_f	Primary Energy Factor of the fuel	η_{eg}	Efficiency of the electric generator
PEF_{grid}	Primary Energy Factor of the grid	ψ	Constraints array related to cold start costs and minimum stay constraints
R	Revenue/cost yielding from the electricity exchanged with the grid	$\sigma_{c_{el,sell}}$	Standard deviation of $c_{el,sell}$
UF	Utilization factor	τ_{off}	Minimum stay constraint relative to the off state
		τ_{on}	Minimum stay constraint relative to the on state

38 concerns on the stability of the electricity distribution networks
 39 [29–32].

40 The optimization of existing and new power plants is also a
 41 viable option to reduce energy costs, PEC, and the GHG emissions [33–38]. In fact, the control strategy significantly impacts
 42 the real performance of any energy system [33, 34, 39–42], as
 43 the efficiency and emissions of all the machineries are functions
 44 of their set-point [17, 41, 43]. On the one hand, this means that
 45 even the most efficient energy system should be carefully managed
 46 to effectively meet all the design expectations [44]. On the other hand, updating the control strategy of existing plants
 47 could generate significant benefits with negligible capital investments [33–35, 44, 45]. Similarly, optimized management
 48 policies could boost the performance of advanced technologies
 49
 50

51 facilitating their exploitation [10].

52 The design of a new power plant, rather than relying on
 53 rated efficiency, should leverage on the evaluation of the effective
 54 performance that is influenced by the time varying energy
 55 demand and costs, by the environmental conditions, and by
 56 the machinery derating and constraints [10, 17, 34, 43, 45, 46].
 57 Similarly, policy makers could simulate realistic energy
 58 management scenarios to determine the impact of each technology
 59 on national energy systems, or to assess the effectiveness of
 60 the energy policies in promoting energy efficiency and GHG
 61 reduction [39]. As a consequence, models and methodologies
 62 that a-priori determine the optimal management policy of an
 63 energy conversion plant are fundamental tools towards energy
 64 efficiency, against global warming and fossil fuel depletion.

66 The control strategy optimization of a generic power plant is
 67 a complex non linear problem that requires a significant mod-
 68 eling and computational effort [34, 44]. Nevertheless, linear
 69 approximations are often utilized to describe inherently non lin-
 70 ear energy conversion processes [47–50]. Instead the Authors
 71 of [51–53] use non-linear programming, while others [46, 54]
 72 leverage on mixed integer linear programming . Stochastic op-
 73 timization algorithms are also adopted for energy system dis-
 74 patch [55–57] or sizing and placement [58] optimization and
 75 Lagrange multipliers are adopted in [43]. Dynamic program-
 76 ming is also an effective methodology for energy system opti-
 77 mization [10, 21, 22, 26, 35, 45, 59] that allows to account for
 78 the inherent non-linearity of energy conversion processes [35],
 79 for the basic dynamic behavior of the machineries [35], and for
 80 the possibility to store mechanical and thermal energy [22].

81 In this paper, we build on the methodology introduced in
 82 [35] and [22] to broaden its field of application by reducing the
 83 computational complexity. The effectiveness of such a method
 84 was demonstrated in different cases ranging from the optimiza-
 85 tion of CHCP systems [35], and heat ventilation and air con-
 86 ditioning plants [60], to the optimal sizing of energy storage
 87 systems [22], and the assessment of the performance of innova-
 88 tive conversion technologies [10]. Specifically, we introduce an
 89 heuristic model that drastically scales down the dimension (i.e.
 90 the number of nodes and arcs) of the graph that represents the
 91 optimization problem. Such an heuristic reduces the number
 92 of nodes by 6 order of magnitude for a realistic test case with
 93 respect to the baseline methodology.

94 The paper is organized as follows. In section 2 we thor-
 95oughly describe and validate the optimization methodology. In
 96 particular, in subsection 2.1 we focus on the heuristic, and in
 97 subsection 2.2 we validate it through 11 specifically designed
 98 test-cases. In section 3 we apply the proposed method to a re-
 99 alistic energy management scenario: the optimization of a CHP
 100 plant based on PEM fuel cells that serves a small Hotel in an
 101 heating based climate. The power plant is optimized for 8760
 102 h following both cost and PEC minimization. Subsections 3.1
 103 and 3.2 describe the CHP plant and the encompassing energy
 104 system, while subsection 3.3 discusses the energy demand. The
 105 results of the optimization are presented in subsection 3.4 high-
 106 lighting several potential applications of the proposed method-
 107 ology. Conclusions are drawn in section 4.

108 The analysis of the test case results demonstrate the appli-
 109 cability of the proposed methodology. In fact, the optimization
 110 of a whole year of a CHP plant requires about 2.5 h on an av-
 111 erage quality desktop computer. Moreover, the results evidence
 112 the impact of the control strategy on the effective performance
 113 of the CHP plant: switching from cost to PEC minimization re-
 114 duces the energy consumption by 13% while the increase in the
 115 energy cost is in the range [13%, 33%] as a function of the plant
 116 configuration.

117 2. Methodology

118 2.1. Heuristic discretization of the plant state

119 Determining the optimal control strategy of a multi-gene-
 120 ration plant is a complex task [22, 35]. Such plants usually in-

clude different subsystems: fuel boilers, electrical power gener-
 121 ators, heat recovery boilers, mechanical and/or absorption chillers,
 122 energy storage, and possibly other. The objective function and
 123 the constraints deriving from energy and mass balances are non-
 124 linear, being the system efficiency a function of the set-point
 125 [34, 35, 53]. The energy storage and the costs or constraints
 126 related to turning on and off the equipments establish a math-
 127 ematical connection between the time-steps [22, 35]. Thus, a
 128 proper optimization procedure requires to determine the mini-
 129 mum of a non-linear function that depends on a huge number of
 130 variables that are the set-points of each subsystem of the plant
 131 at each time-step.

132 In this paper we further develop a methodology already tested
 133 and validated in previous works [22, 35] with the aim to signif-
 134 icantly reduce its computational cost and broaden its effective
 135 applicability.

136 Such a methodology utilizes a lumped parameter approach,
 137 where all the subsystems are modeled as black-boxes. The
 138 model accounts for: (i) the design performance of all the sub-
 139 systems; (ii) the derating of the performance at part load; (iii) the
 140 effects of environmental conditions on the efficiency and on the
 141 maximum power of the machineries; (iv) energy demand and
 142 costs as functions of time; (v) maintenance, and cold start (igni-
 143 tion) costs; (vi) constraints related to the dynamic behavior of
 144 the equipment, such as the minimum time interval between two
 145 consecutive starts or shutdowns (minimum stay constraints);
 146 (vii) the possibility to store energy. Two different objective
 147 functions are considered so far. Economic optimization mini-
 148 mizes the total operating costs, calculated through the following
 149 equation:

$$G_{\text{Cost}} = \sum_{h=1}^{N_{\text{Time}}} C_f(h, s(h)) + C_m(h, s(h)) + \\ + C_s(h, s(h), s(h-1)) - R(h, s(h)), \quad (1)$$

150 where h is the time interval, C_f is the cost of fuel, C_m is the
 151 maintenance cost C_f , C_s is the cold-start cost C_f , and R the
 152 revenue/cost yielding from the electricity exchanged with the
 153 grid C_f . Costs are functions of the time interval and the plant
 154 state (i.e. the set-point of the subsystems) $s(h)$. Primary en-
 155 ergy consumption is minimized thorough the following objec-
 156 tive function:

$$G_{\text{PEC}} = \sum_{h=1}^{N_{\text{Time}}} E_f(h, s(h))\text{PEF}_f + \\ + E_{\text{grid}}(h, s(h))\text{PEF}_{\text{grid}}, \quad (2)$$

157 where E_f is the energy content of the fuel, PEF_f is the pri-
 158 mary energy factor of the fuel [61], E_{grid} is the electricity ex-
 159 changed with the grid, and PEF_{grid} is the primary energy fac-
 160 tor of electricity [61]. The implementation of other objective
 161 functions, such as carbon dioxide or pollutant emissions [34],
 162 or plant efficiency is straightforward. The objective function is
 163 discretized with respect to the plant state and in time, and the
 164 problem is represented as a weighted and oriented graph as the
 165 one depicted in Figure 1. The costs that are functions of the
 166

169 sub-systems set-point at the local time, such as fuel costs, are
 170 associated to the graph nodes. Conversely, costs that depend on
 171 the set-point variation, such as cold-start costs, are associated to
 172 arcs. The optimal control strategy is determined by seeking for
 173 the shortest path across the graph through dynamic programming [22, 35, 62, 63].

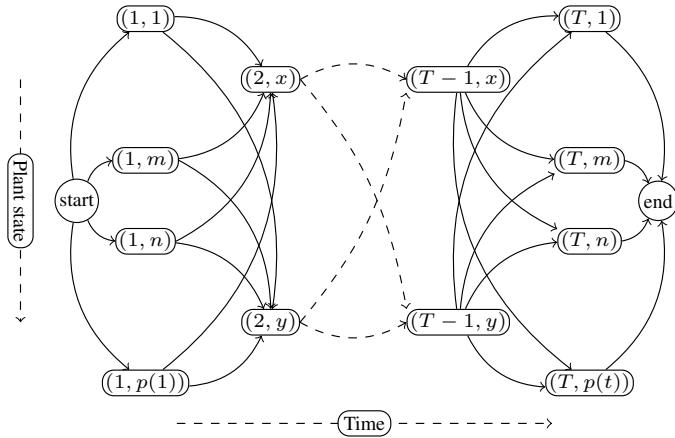


Figure 1: Schematic representation of the graph resulting from the discretization of the optimization problem.

174 A number of studies demonstrate the effectiveness of such
 175 a methodology [10, 22, 26, 45, 60] for different applications
 176 including the techno-economic evaluation of PEM and SOFC
 177 based CHP systems [10, 26], the optimal sizing of the thermal
 178 energy storage for CHP plants [22], the evaluation different op-
 179 timization criteria [45], and the optimization of heat ventilation
 180 and air conditioning plants [60]. Nevertheless, the size of the
 181 graph (i.e. the number of nodes and arcs) grows very fast with
 182 the number of subsystems N_{sys} and of time-steps. This repre-
 183 sents a severe drawback and hampers the possibility of using
 184 such a procedure for complex systems (e. g. smart cities) and
 185 for a long time-interval (e. g. one or more years of continuous
 186 operation). In fact, the number of nodes for each time-step is
 187

$$188 \quad p = \prod_{i=1}^{N_{\text{sys}}} n_{sp}(i), \quad (3)$$

189 being $n_{sp}(i)$ the number of discrete set-points considered for
 190 each equipment, and the number of arcs is

$$191 \quad q = N_{\text{time}} p^2. \quad (4)$$

192 This methodology allowed the optimization of relatively sim-
 193 ple power plants, (1 to 5 subsystems) for a time-span of one
 194 day (i.e. 24 hours) [10, 22, 26, 35, 45, 60]. The optimiza-
 195 tion of larger systems and/or with a longer time interval require a
 196 significant reduction of the computational effort.

197 Here we implement an heuristic procedure that drastically
 198 reduces the number of nodes of the graph. In the methodology
 199 described in [22, 35, 45] for each time-step the graph is popu-
 200 lated by the bare combinations of all the discrete set-points of
 201 all the plant subsystems. Most of these combinations are practi-
 202 cally useless. Either because they do not fulfill the constraints,

either because they are so far from being optimal that they can-
 203 not be part any minimum path even after considering the arcs
 204 costs (i.e cold start costs) or the constraints related to cold start,
 205 nor in presence of thermal storage.

206 The idea underlying the proposed heuristic is that only the
 207 points that are, to some extent, optimal are retained in the graph.

208 We generate a constraint array ψ related to cold start costs
 209 and minimum stay constraints. If the subsystem i has a cold
 210 start cost ($c_{\text{on}}(i) > 0$), or if it is subject to a minimum stay con-
 211 straint ($\tau_{\text{on}}(i) > 0$ or $\tau_{\text{off}}(i) > 0$) it might be forced to be on or off
 212 depending on its state at the previous or following time-step.
 213 Then, the constraint can assume one of the values “on”, “off”,
 214 or “any”: $\psi(i) = \{\text{on}, \text{off}, \text{any}\}$. Conversely, if none of the pre-
 215 vious conditions applies, $\psi(i)$ can only assume the value “any”:
 216 $\psi(i) = \{\text{any}\}$. The pseudocode for the determination of ψ is
 217 reported in Algorithm 1.

Algorithm 1 Pseudocode for the determination ψ .

```

for all subsystems do
    if  $c_{\text{on}}(i) > 0$  or  $\tau_{\text{on}}(i) > 0$  or  $\tau_{\text{off}}(i) > 0$  then
         $n_{\psi(i)} \leftarrow 3$ 
         $\psi(i, 1) \leftarrow \text{on}; \psi(i, 2) \leftarrow \text{off}; \psi(i, 3) \leftarrow \text{any}$ 
    else
         $n_{\psi(i)} \leftarrow 1$ 
         $\psi(i, 1) \leftarrow \text{any}$ 
    end if
end for
```

218 Thermal storage also establishes a mathematical connection
 219 across the different time-steps. Thermal energy produced at
 220 time t might be consumed at any subsequent time-step. There-
 221 after, if thermal storage is preset, it is always allowed to have
 222 any of the possible set-points, or, equivalently to store or release
 223 an arbitrary amount of power. At each time-step, we populate
 224 the graph by determining the optimal set-point of all the sub-
 225 systems except for the the thermal storage, for all the possible
 226 combinations of ψ and of the thermal storage set point, as evi-
 227 denced in Algorithm 2.

Algorithm 2 Pseudocode for the determination of the graph
 228 points.

```

for  $t = 1$  until  $N_{\text{time}}$  do
     $j \leftarrow 0$ 
    for all the thermal storage set-points ( $s_t$ ) do
        for all the combinations of  $\psi$  do
             $j \leftarrow j + 1$ 
             $\text{point}(t, j) \leftarrow \text{optimal state subject to } \psi \text{ and } s_t$ 
        end for
    end for
end for
```

229 The number of nodes for each time-step is dramatically re-
 230 duced, being:

$$231 \quad p^* = N_{s_t} \prod_{i=1}^{N_{\text{sys}}} n_{\psi(i)} \quad (5)$$

begin N_{st} the number of possible set-points for the thermal storage and $n_{\psi(i)}$ the number of elements of $\psi(i)$. Note that, since $\psi(i) = 3$ in the worst case, $p^* \ll p$. The proposed heuristic significantly reduce the dimensions of the graph while retaining all the mathematical features of the problem in study. Moreover, it does not introduce any approximation with respect to the methodology described in [35].

The minimum path across the graph is determined through the algorithm described in [22, 35, 45].

The determination of the local minima and of the shortest path across the graph require the majority of the computational time. Therefore, these part of the model are implemented through the OpenMP API specification for parallel programming [64] and can be executed in parallel on shared memory computers.

2.2. Validation

To validate the method described in subsection 2.1 we apply it to 11 simplified cases that are specifically designed to facilitate the verification process. On one hand the optimal control strategy can be easily determined a-priori and compared to the result of the proposed algorithm. On the other hand, the energy demand, costs, and plant configurations are selected to generate difficult situations for the optimization procedure. A realistic simulation is provided in section 3 to highlight the potential of the proposed model.

For all the validation cases we consider a 24 hours time interval and we assume economic optimization.

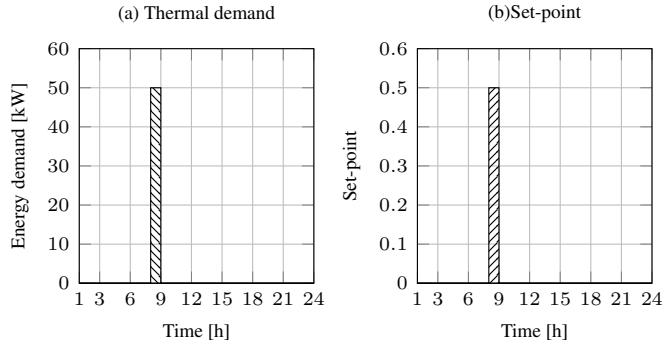


Figure 2: Representation of energy demand and set-point of the boiler as functions of time for validation case 1.

Case 1. Energy demand has a single 50 kW peak of thermal load from 8 a.m. to 9 a.m. as evidenced in Figure 2(a). The plant is made of a single 100 kW boiler with constant efficiency and there is no thermal storage.

As expected the boiler operates at 50% power between 8 a.m. and 9 a.m. as shown in Figure 2(b).

Case 2. The thermal energy demand represented in Figure 3(a) is characterized by a 2 hours 50 kW peak. It is satisfied through a power plant composed of a 100 kW boiler and of a thermal energy storage. The efficiency of the boiler linearly increases from 0 to 1 as the power output varies from 0 kW to nominal

power. The thermal storage has a capacity of 277 kWh and can deliver up to 100 kW of heating power with a constant efficiency equal to 1.

Figure 3(b) represents the optimal set-point of the boiler and of the thermal storage. Therein, the negative set-point is used for the thermal storage to represent the energy flux from the boiler to the storage. Conversely, positive set point for the thermal storage indicates that heat is directed from the reservoir to the energy demand.

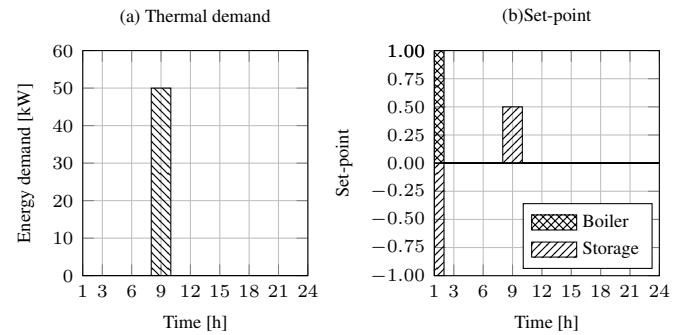


Figure 3: Representation of energy demand and set-point of the boiler and of the heat storage as functions of time for validation case 2.

The economic optimization dictates that the the boiler is operated at full load for 1 hour to maximize its efficiency (see Figure 3(b)). At the same time 100 kWh of heat are stored in the thermal reservoir. Heat is then released from the thermal storage (positive set-point equal to 50%) to fulfill the energy demand.

This case evidences the ability of the proposed methodology to correctly detect the globally optimal control strategy with the presence of a thermal storage. In fact, at each time-step the plant state reported in Figure 3 does not minimize the instantaneous cost at the local time. Instead, the total cost for the whole simulation period is optimized.

Case 3. The 50 kW one hour peak thermal demand of Figure 4(a) is satisfied by a 100 kW boiler without thermal storage. The boiler has a constant efficiency and is constrained to operate for at least 3 hours after each cold start. The minimum allowed set-point is 1%.

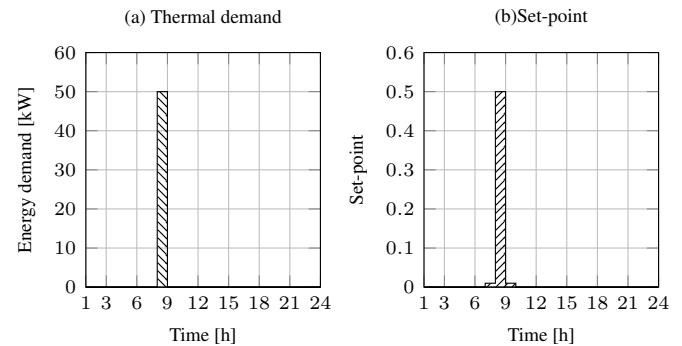


Figure 4: Representation of energy demand and set-point of the boiler as functions of time for validation case 3.

Figure 4(b) shows that the energy system correctly operates at 50% power from 8 a.m. to 9 a.m. to satisfy the energy demand. It remains at idle for the two adjacent hours to fulfill the minimum stay constraint while minimizing the fuel cost. Thereafter, the constraints that correlates consecutive time-steps are correctly applied.

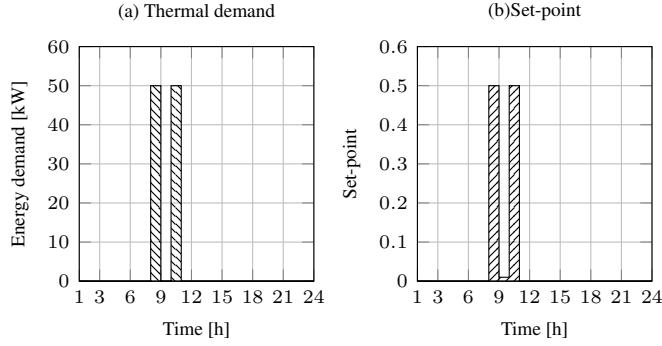


Figure 5: Representation of energy demand and set-point of the boiler as functions of time for validation case 4.

Case 4. The heat demand is composed by two peaks of 50 kW power and 1 hour duration (from 8 a.m. to 9 a.m and from 10 a.m. to 11 a.m.) separated by 1 hour of zero energy demand (see Figure 5(a)). Such a demand is satisfied by a single 100 kW boiler characterized by a constant efficiency $\eta_{boi} = 1$ and by a cold start cost $c_{on} = 5 \text{ €}$. The fuel costs 1 €/kg and its lower heating value is 36 MJ/kg. The minimum allowed set-point is 1%.

According to the optimal control strategy, reported in Figure 5, the set-point of the boiler is 50% during the peak demand hours and 1% from 9 a.m to 10 a.m.. In fact, the fuel expenditure for 1 hour at idle is 0.1 € and is much lower compared to the cold start cost.

This test case evidences that the treatment of the costs that are functions of the set-point at different time-steps is correct.

Case 5. Both the energy demand and the power plant are the same of case 4 except that $c_{on} = 0$ and for the boiler operation constraint, which is now $\tau_{off} = 3 \text{ h}$.

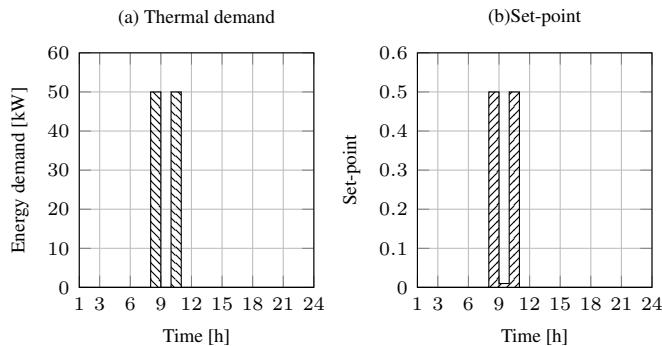


Figure 6: Representation of energy demand and set-point of the boiler as functions of time for validation case 5.

The boiler is operated at 50% load during the demand peaks and remains at idle from 9 a.m to 10 a.m. (see Figure 6) as required by the minimum stay constraint, further demonstrating the ability of the heuristic to deal with constraints that connect different time-steps.

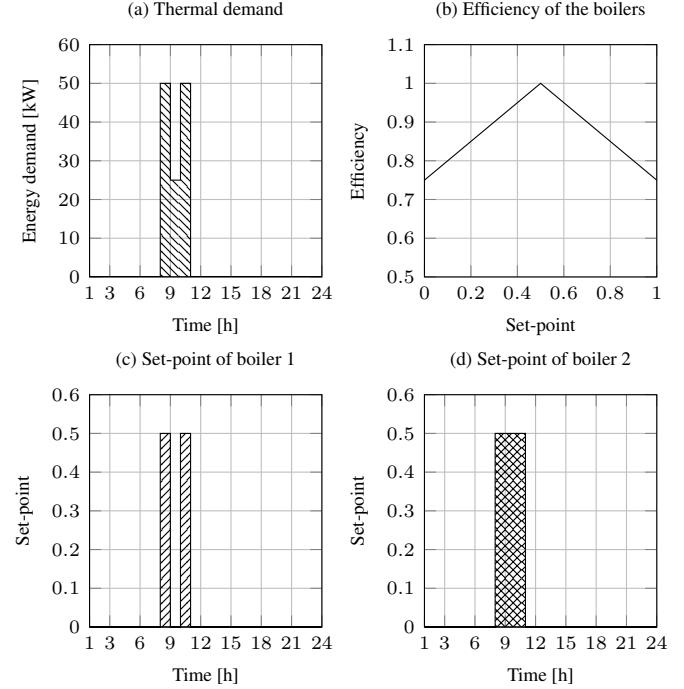


Figure 7: Representation of the energy demand, efficiency, and set-point of the boilers for validation case 6.

Case 6. The thermal energy demand reported in Figure 7(a) is satisfied through 2 identical fuel boilers with a nominal power of 50 kW. The efficiency curve of the boilers is reported in Figure 7(b) as a function of the set-point. Thermal storage is not considered as well as ignition costs and minimum stay constraints.

This test is designed to stress the capability of the methodology to deal with a non linear objective function, searching for minima that are not on the boundary of the domain. In fact, while one boiler could satisfy the peak thermal demand (that would be a solution at the boundary of the domain), both heat generators are operated at part load (see Figures 7(c) and 7(d)) to maximize the system efficiency and the optimum is found within the search domain.

Case 7. The energy demand and the power plant configuration are the same of case 6, except for the cold start cost , which is now $c_{on} = 10 \text{ €}$ for both boilers. The fuel costs 1 €/kg and its lower heating value is 36 MJ/kg.

Because of the cold start cost, only one fuel boiler is utilized (i.e. boiler 2) and strictly follows the energy demand, despite the efficiency is reduced at full load as shown in Figure 8. The resulting fuel cost is $c_{fuel} = 15.8 \text{ €}$. Such a cost could be reduced to 12.5 € utilizing the control strategy of case 6, that maximizes the system efficiency, but the reduction of fuel costs

349 would not compensate the additional cold start cost yielding
from the ignition of the boiler number 1.

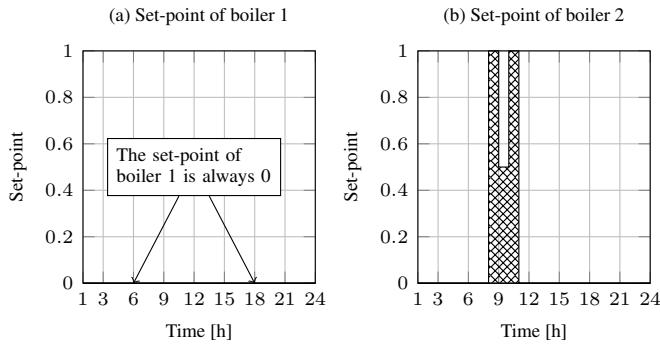


Figure 8: Representation of the set-point of the boilers as a function of time for validation case 7.

350
351 **Case 8.** We consider here a plant composed of a 100 kW heat
352 pump with constant coefficient of performance $COP_{HP} = 1$
353 and of a thermal storage system with the same maximum power.
354 The capacity of the thermal reservoir is 267 kWh and the round
355 trip efficiency of the storage process is set to 1. Electricity is ac-
356 quired from the grid and its cost varies between 0.5 €/kWh and
357 1.0 €/kWh (see Figure 9(a)). The electricity cost is minimized
358 between 3 a.m. and 5 a.m.. The thermal energy demand is char-
359 acterized by a 50 kW constant peak between 8 a.m. and 10 a.m.
360 (see Figure 3(a)).

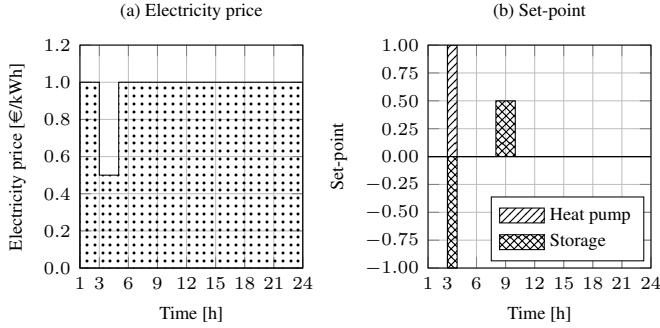


Figure 9: Representation of electricity price and set point of the heat pump and of the thermal storage as functions of time for validation case 8.

361 As expected, according to the optimized control strategy, all
362 the thermal energy necessary to fulfill the demand is produced
363 by exploiting the heat pump at full power when the electricity
364 cost is lower (i.e. between 3 a.m. and 5 a.m.) and stored (see
365 Figure 9(b)). Then, the heat load is satisfied by modulating the
366 power output of the thermal reservoir.

367 **Case 9.** The electricity demand reported in Figure 10(a) can be
368 satisfied through the grid or using a generic electrical generator
369 (e.g. an internal combustion engine or a fuel cell). The cost
370 of the electricity drawn from the grid is $c_{el,buy} = 1.00 \text{ €/kWh}$.
371 The electrical generator has a constant efficiency equal to $\eta_{eg} =$
372 0.3, and must operate for at least 6 consecutive hours. The min-
373 imum allowed set-point (i.e. the idle condition) is 50%. The

374 fuel lower heating value is $LHV = 36 \text{ MJ/kg}$ and its cost is
375 $c_{fuel} = 2.5 \text{ €/kg}$. Electricity produced in excess is not remu-
376 neredated.

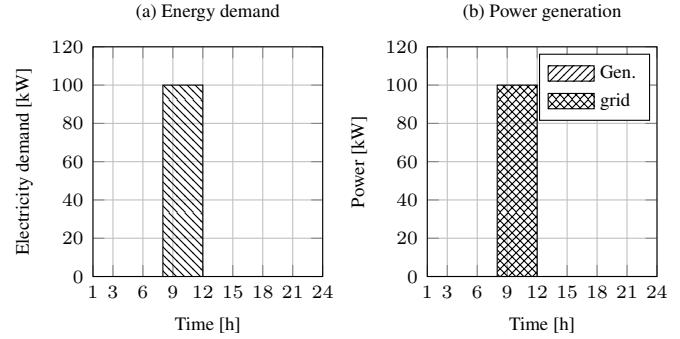


Figure 10: Representation of electricity demand and power production as functions of time for validation case 9.

377 Despite the cost of the locally produced electricity, $c_{el,local} =$
378 0.83 €/kWh, is lower compared to one required by the grid, the
379 generator is not utilized and all the power is acquired from the
380 grid, as evidenced in Figure 10(b). In fact, running the genera-
381 tor at idle for two additional hours, as required by the constraint
382 τ_{on} , costs 83 €, while the saving obtained thanks to the differ-
383 ence between $c_{el,local}$ and $c_{el,buy}$ during the 4 hours of electric-
384 ity demand, is only 68 €.

385 **Case 10.** The energy demand, the power plant, and the cost of
386 electricity acquired from the grid are the same of case 9. The
387 fuel cost is reduced to $c_{fuel} = 2.0 \text{ €/kg}$.

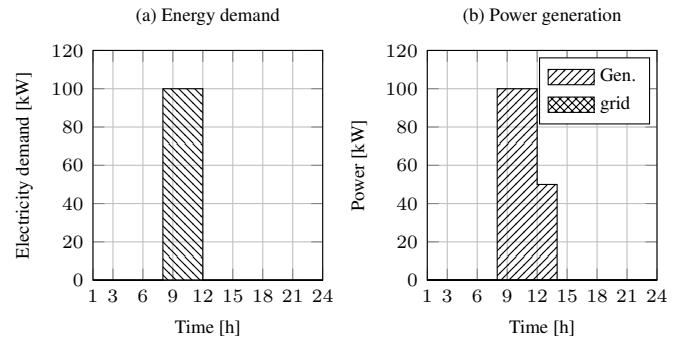


Figure 11: Representation of electricity demand and power production as functions of time for validation case 10.

388 Having reduced the fuel cost, the generator is now operated
389 for 6 hours (see Figure 11): 4 hours at full power to satisfy the
390 energy demand, and 2 hours at idle to fulfill the minimum stay
391 constraint. The total cost of running the generator for 6 hours
392 is 333 €, while acquiring the electrical power from the grid
393 would have cost 416 €.

394 **Case 11.** In this last validation case, we present a realistic ap-
395 plication for the proposed methodology: a cogeneration plant
396 including a CHP prime mover (e.g. an internal combustion en-
397 gine or a fuel cell), a fuel boiler, and a thermal storage. The
398 CHP prime mover develops a maximum electrical power of

399 100 kW, with 30% electrical efficiency, 45% thermal efficiency,
400 and its minimum allowed load is 50%. The fuel boiler maximum
401 power is 40 kW and its efficiency is equal to 1. The thermal storage has a capacity of 166 kWh and can exchange
402 up to 40 kW of thermal power. The cost of the electricity from
403 the grid is $c_{el,buy} = 1.00 \text{ €/kWh}$. The fuel cost and LHV are
404 3.1 €/kg and 36 MJ/kg respectively, for both the boiler and the
405 cogenerative engine.

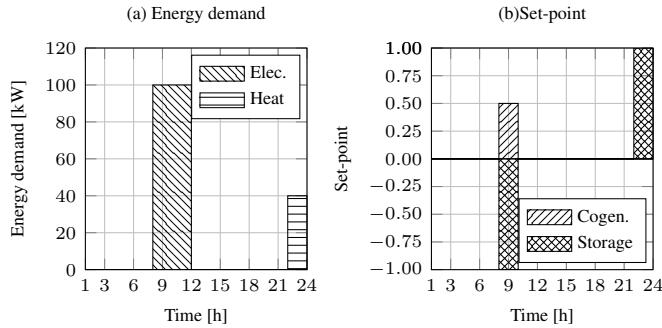


Figure 12: Representation of energy demand and set-point of the boiler and of the heat storage as functions of time for validation case 11.

407 The energy demand, reported in Figure 12(a), is characterized
408 by a 100 kW request of electrical power from 8 a.m. to 11
409 a.m. and by a 40 kW heat demand from 10 p.m. to 12 p.m..
410 Electricity eventually produced in excess is not remunerated.

411 This test case is designed such that, if we do not consider
412 the value of the thermal energy, the cost of the electricity pro-
413 duce by the power plant ($c_{el,local} = 1.03 \text{ €/kWh}$) is slightly
414 larger than $c_{el,buy}$. Such a cost difference is more then com-
415 pensated if the cogenerated heat can be utilized. Similarly, the
416 production of thermal energy through cogeneration is convenient
417 only if electricity can be utilized to satisfy the energy demand.
418 In fact, the cost of heat produced through the cogenerator is
419 0.465 €/kWh, while the boiler requires only 0.310 €/kWh.

420 Figure 12(b) shows that, in this case, the rule based con-
421 trol strategies, such as thermal tracking or electrical tracking,
422 that are usually employed for such systems, are not effective.
423 The cogenerator is utilized to produce the heat required by the
424 energy demand. The unit cost difference is compensated by
425 directly consuming the produced electricity. Thereafter, the co-
426 generator must be operated during the hours of electricity de-
427 mand. Since electrical and thermal loads are not contemporaneous,
428 heat is first stored and then released to satisfy the heat demand.
429 Even though the prime mover could produce all the necessary
430 heat running for one hour at 60% load, it must operate for at
431 least 2 hours because the thermal storage can accumulate only
432 40 kW of thermal power. As a consequence, it operates at 50%
433 load, that is the minimum allowed set-point from 8 a.m to 10
434 a.m, as reported in Figure 12(b).

435 3. Application of the proposed methodology to a realistic 436 scenario

437 In this section we utilize the methodology previously de-
438 scribed to assess the effective performance of an innovative

439 CHP plant based on automotive PEM fuel cells, schematically
440 represented in Figure 13 in a realistic scenario. The PEMFC
441 converts natural gas into electricity and thermal energy that are
442 utilized to fulfill the energy demand of a small hotel.

Year	100 kW FC		50 kW FC	
	Min Cost	Min PEC	Min Cost	Min PEC
2016	Case A	Case C	Case D	Case F
2012	Case B		Case E	

Table 1: Summary of the scenarios considered for the test case.

443 We optimize the plant control strategy hour by hour for a
444 whole year (i.e. for 8760 time-steps). Then, we evaluate the
445 effectiveness of the power plant in terms of economic sustain-
446 ability, energy saving, and CO₂ emissions. We simulate 6 sce-
447 narios that differs in energy cost (i.e. costs of years 2012 and
448 2016), size of the prime mover (i.e. 50 kW and 100 kW), and
449 management policy (i.e. minimum cost and minimum PEC.).
450 The considered combinations are systematized in Table 1.

451 3.1. Power plant description

452 The idea of utilizing an automotive derivative fuel cell as
453 prime mover for a CHP plant was introduced in [65]. Therein,
454 the plant performance was also determined through a validated
455 numerical modeling.

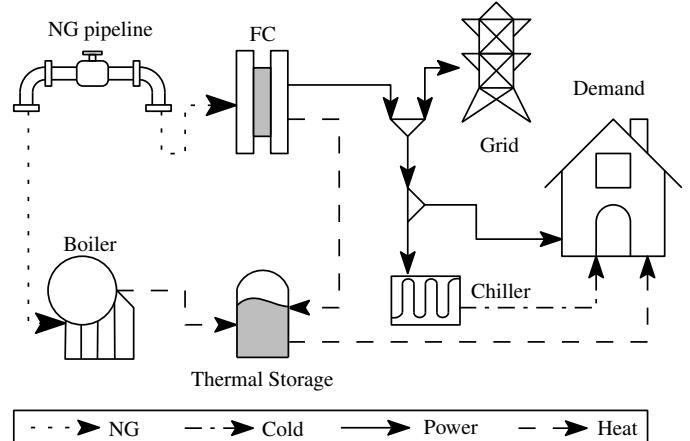


Figure 13: Schematic of the CHP plant in study including all the relevant components and connections.

456 The prime mover of the CHP plant in study is a low tem-
457 perature PEM fuel cell. The electricity is generated within the FC
458 by the catalytic oxidation of pure hydrogen. The FC operates
459 at a temperature of 80°C and low grade thermal energy can be
460 generated from the waste heat. Despite the relatively low tem-
461 perature, such thermal energy can be profitably utilized in civil
462 and commercial applications for space heating and domestic hot
463 water production. A fuel processor, described in details in [65],
464 produces high purity H₂ from natural gas, such that the CHP
465 plant can be directly connected to the natural gas distribution
466 pipeline.

The performance of this energy system was estimated in [65], through a validated thermo-chemical model developed within the AspenPlus® [66] modeling environment.

The net electrical and thermal efficiency of the cogenerative FC are reported in Figure 14(a) as functions of the set point. The minimum FC load is 50% for a limitation of the fuel processor at lower hydrogen flow rates.

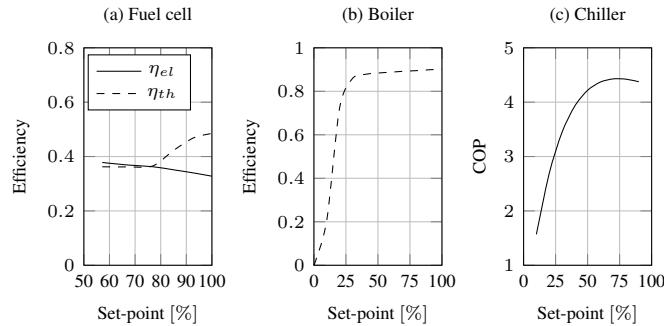


Figure 14: Efficiencies of the relevant components of the CHP plant as functions of the set-point: (a) Fuel cell; (b) Boiler; (c) Mechanical chiller.

A 170 kW natural gas burner and a 125 kW mechanical chiller are also included in the energy system, as evidenced in Figure 13. The Boiler efficiency and the chiller coefficient of performance (COP) are retrieved from literature [41] and reported in Figure 14(b) and in Figure 14(c) as functions of the set-point.

To increase the flexibility of the plant, releasing the FC and the boiler from thermal tracking, we also included a 511 kWh thermal storage, capable of satisfying the peak heat demand for for 3 hours. The heat storage round-trip efficiency is 90%.

The power plant is grid connected and electricity can both be acquired or sold to the grid. The excess of electricity production is remunerated at the electricity stock market price, that varies on a hourly basis throughout the year. Costs and prices will be reported in section 3.2.

3.2. Description of the surrounding energy system

The surrounding energy system contributes to the effective performance of the power plant through the costs of electricity and fuels, the primary energy factors (PEFs), and the emission factors. Energy prices largely determine the optimal control strategy, in case of economic optimization [35]. The efficiency of the encompassing energy environment influences the impact of the CHP plant in terms of energy saving and emission reduction [10], and significantly contribute to the determination of the optimal control strategy if PEC minimization is employed.

Primary energy factors and CO₂ emission factors of the energy streams entering and exiting the boundaries of the considered energy system are necessary to evaluate the environmental impact of the CHP plant. Herein, we assumed a PEF of NG equal to 1.1 [61] and a PEF of electricity equal to 2.45 [68] according to the average efficiency of the Italian energy system. The CO₂ emission factor is set to 0.1998 kg/kWh for NG and to 0.4332 kg/kWh for the electricity drawn from the grid [69].

Electricity and natural gas unit costs are also obtained from the Italian market [67, 70, 71]. To assess the effects of the en-

ergy market conditions, we consider 2 combinations of unit energy prices and costs.

Scenario 1. The unit cost of electricity is $c_{el,buy} = 0.1556 \text{ €/kWh}$ according to the regulations for the Italian electricity market for year 2016 [71]. The electricity eventually produced in excess is remunerated at the electricity stock market price $c_{el,sell}$. Such a price is retrieved for year 2016 from [67] and is reported in Figure 15. We note that $c_{el,sell}$ varies hour by hour throughout the year being its average value $\bar{c}_{el,sell} = 42.8 \text{ €/MWh}$ and its standard deviation is $\sigma_{c_{el,sell}} = 13.0 \text{ €/MWh}$. The cost of natural gas is set to 8.67 €/GJ as reported in [70].

Scenario 2. We assess the effects of the energy prices level by assuming the electricity and NG costs of year 2012 in Italy. Specifically, $c_{el,buy} = 0.1778 \text{ €/kWh}$ [71], and $c_{el,sell}$ is reported in Figure 16 [67]. In this scenario, $\bar{c}_{el,sell} >= 75.5 \text{ €/MWh}$ and $\sigma_{c_{el,sell}} = 22.2 \text{ €/kWh}$. We note that both the average price and the variability are significantly larger compared to scenario 1. Also the cost of NG is much larger compared to scenario 1, being $c_{gas} = 11.00 \text{ €/GJ}$ [70].

3.3. Energy demand

The hourly electricity, heat, and chilling energy demands for 16 commercial reference buildings are available in the “commercial reference buildings” database [72] of the US Department of Energy (DOE) for more than 1000 locations (i.e. different climatic conditions) within the US. For this test case we selected the energy demand of a small hotel in the city of Baltimore, that is reported in Table 2.

	Minimum	Average	Maximum
Electricity [kW]	31	56	93
Heat [kW]	0	31	168
Chilling [kW]	0	29	123

Table 2: Minimum, average, and maximum energy demand for a small hotel in the heating based climatic condition. Data are retrieved from [72].

With about 2500 heating degrees days per year and about 750 cooling degrees days per year, Baltimore is a representative city of the heating based climate [73]. In such a climate the need for heating in winter is large, but, during summer, cooling becomes an option at least for comfort. It is representative of most of the European territory, Canada, and central US [73].

The ratio between the thermal and electrical energy required (HoP) is an important parameter for the analysis of the performance of CHP plant. The chilling energy must be included within the electricity demand, because is produced through a mechanical chiller, as shown in eq. (6), where E_{th} , E_{el} , E_{ch} are the total thermal, electrical, and chilling energy required throughout the year, and $\overline{\text{COP}}$ is the average coefficient of performance of the chiller. Specifically, $\overline{\text{COP}} = 3$ as evidenced in Figure 14(c).

$$\text{HoP} = \frac{E_{th}}{E_{el} + E_{ch}/\overline{\text{COP}}} = 0.455 . \quad (6)$$

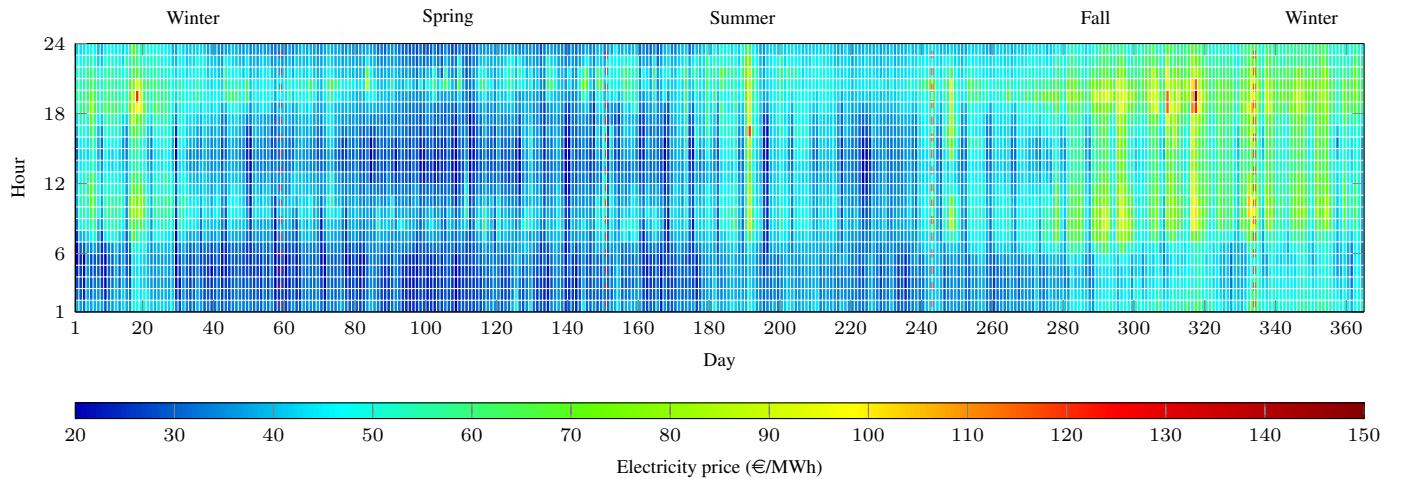


Figure 15: Representation of the price of the electricity sold to the grid as a function of the day of the year and of the hour for scenario 1 (year 2016). Data are retrieved from [67].

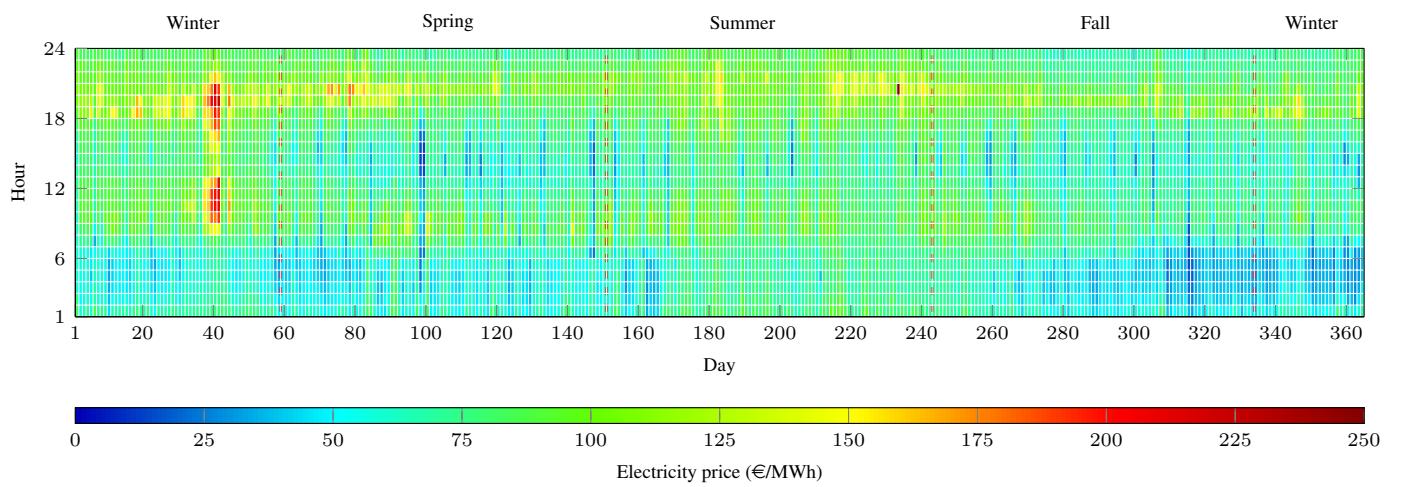


Figure 16: Representation of the price of the electricity sold to the grid as a function of the day of the year of the hour for scenario 2 (year 2012). Data are retrieved from [67].

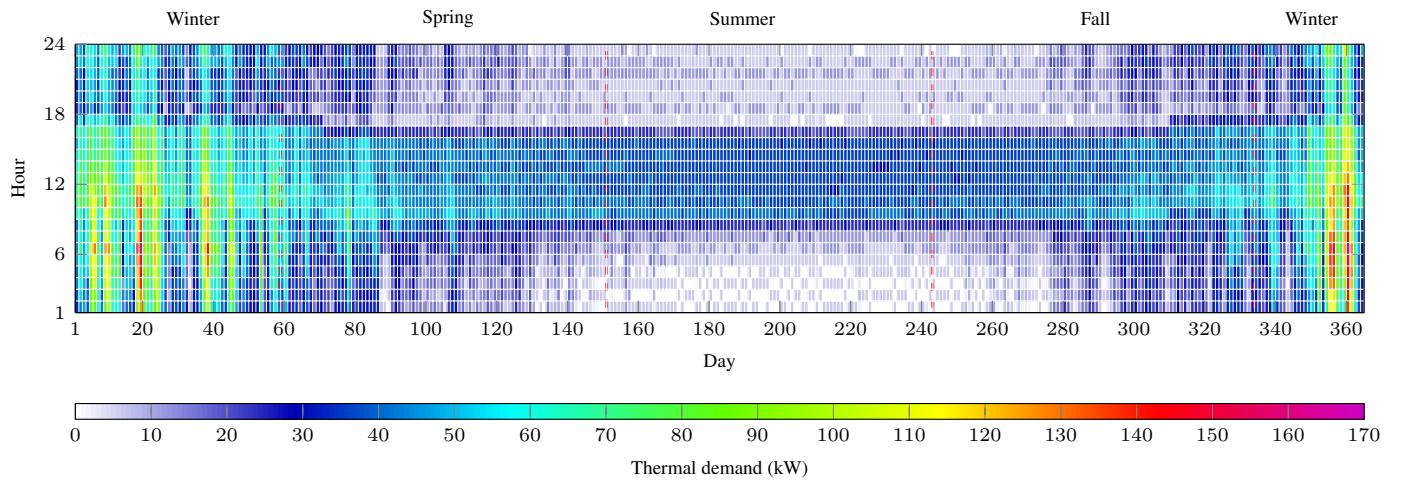


Figure 17: Representation of the heat demand as a function of the day of the year and of the hour for the considered test case. Data are retrieved from [72].

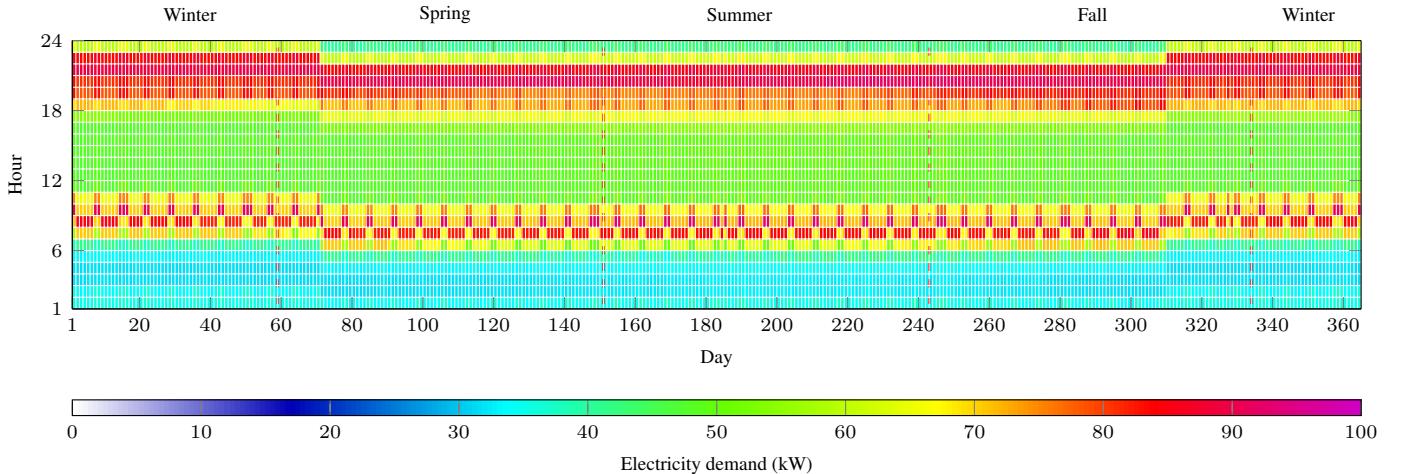


Figure 18: Representation of the electricity demand as a function of the day of the year and of the hour for the considered test case. Data are retrieved from [72].

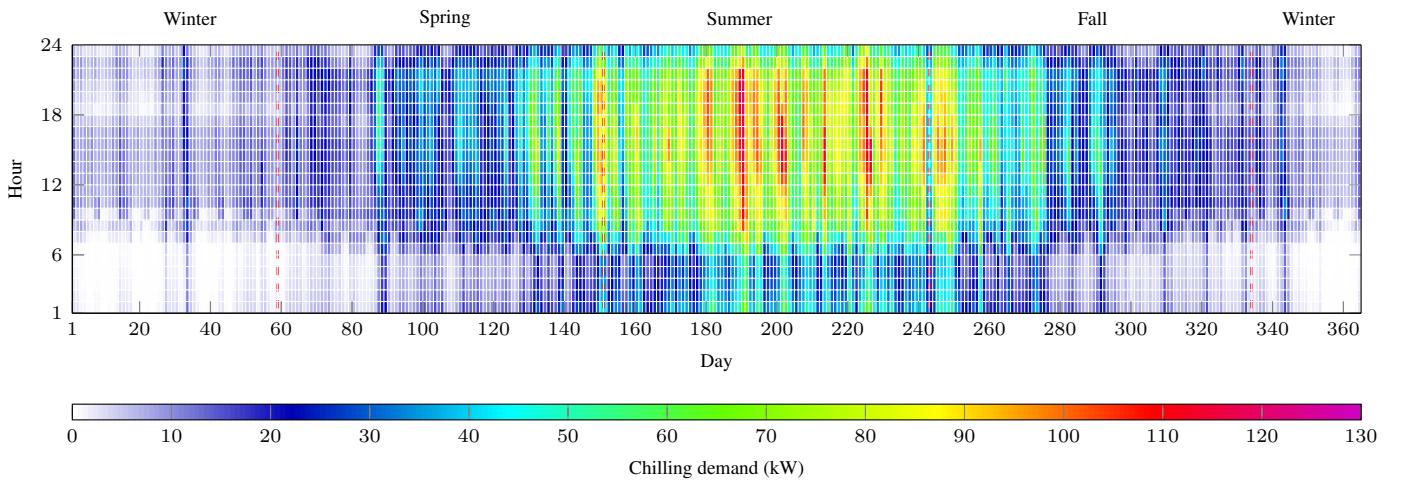


Figure 19: Representation of the chilling demand as a function of the day of the year and of the hour for the considered test case. Data are retrieved from [72].

During summer, the electrical demand overwhelms the heat request (see Figure 17 and 18), reducing the HoP below 0.5, despite during winter the average thermal demand is larger than the electrical one. During summer, also the chilling demand, reported in Figure 19, contributes to the reduction of the HoP. Thereof, the option of utilizing absorption chillers to convert the chilling demand into thermal demand might be considered to improve the performance of the CHP plant. This option was discarded here due to the low temperature of the heat produced by the fuel cell.

To support the discussion of the results we also introduce the parameter Θ that represents the number of equivalent hours necessary to fulfill the electrical demand utilizing the fuel cell. Such a parameter is calculated through the following equation

$$\Theta = \frac{E_{\text{el}} + E_{\text{ch}}/\overline{\text{COP}}}{P_{\text{el}}} = \begin{cases} 4880 \text{ h} & \text{Cases A, B, C,} \\ 9760 \text{ h} & \text{Cases D, E, F,} \end{cases} \quad (7)$$

where P_{el} is the electrical power of the FC. The 100 kW FC must operate for about 55% of the year to completely satisfy the electricity and chilling demand, despite the maximum power

request is slightly lower compared to the FC rated power. On the contrary, the 50 kW FC is not sufficient to completely satisfy the electricity demand, since $\Theta > 8760 \text{ h}$ for Cases D, E, and F.

3.4. Results and discussion

The equipment state is discretized in 40 steps, which is to say that we assume a 2.5% load difference between consecutive set-points. The resulting total number of feasible set-points for the considered plant is 2.5×10^6 . The proposed heuristic reduces the number of nodes of the graph associated to the optimization problem to 7×10^4 . The computational time to determine the optimal control strategy is about 2.5 h on a personal computer equipped with one Intel i-7 processor with 4 cores, a frequency of 3.4 GHz, and 8 GB of RAM memory.

Without utilizing the heuristic, the total number of nodes and the corresponding number of arcs would have been 2.2×10^{10} and 5.7×10^{16} , respectively. Few double precision real numbers, that allocates 8 bits each, are associated to each arc and node. Thereafter, the optimization problem requires the

588 allocation of about 10^6 TB of RAM, being thus completely im-
 589 possible to solve with the nowadays available computational
 590 infrastructures.

Case	Cost [k€]	PEC [GJ]	CO ₂ [Ton]
A,C,D,F	102	6.52	322
B,E	118	6.52	322

Table 3: Energy cost, primary energy consumption, and carbon dioxide emission for the reference case and for the two considered years.

591 The proposed power plant is compared to a reference sce-
 592 nario where electricity is acquired from the grid, a natural gas
 593 boiler produces the required thermal energy, and a mechanical
 594 chiller delivers the chilling power. The most relevant perfor-
 595 mance parameters of such a scenario are reported in Table 3.

Case	Cost [k€]	PEC [GJ]	CO ₂ [Ton]
A	52.7	6.56	331
B	66.5	6.56	331
C	73.7	5.73	285
D	66.4	6.59	330
E	80.9	6.51	326
F	75.6	5.77	287

Table 4: Energy cost, primary energy consumption, and carbon dioxide emission for 1 year obtained through CHP for all the considered cases.

596 Table 4 reports the performance of the CHP plant for all
 597 the combinations of energy cost, FC design power, and control
 598 strategy. Cogeneration always reduces the total energy supply
 599 cost, but the minimum PEC control strategy should be utilized
 600 to have a significant reduction of energy consumption and of
 601 CO₂ emissions. Managing a 100 kW FC through the minimum
 602 cost control strategy (cases A and B) yields the lower yearly
 603 cost. Such a cost increases by on average 25% reducing the size
 604 of the FC to 50 kW (Cases D and E). Switching from economic
 605 to PEC minimization increments the energy cost by 33% for the
 606 100 kW FC (cases A and C) and by 13% for the 50 kW one.

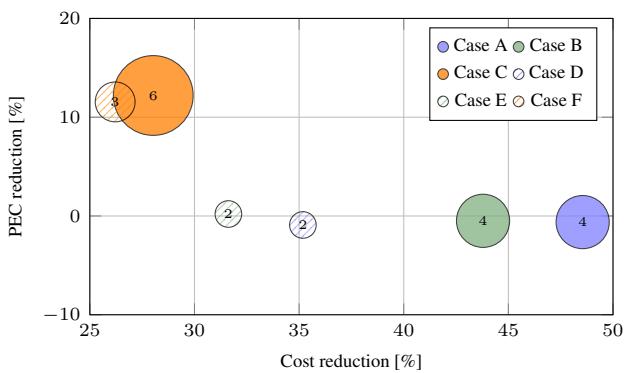


Figure 20: Comparison between the different test cases. The area of the circles is proportional to the pay back period, also reported as a number, and the center of the circles defines relative cost and PEC reduction.

607 For all the considered cases, the Pay Back Period (PBP) is

calculated though eq. (8), where i is the unit capital cost of the
 608 CHP plant.
 609

$$PBP = \frac{\mathcal{I} \cdot P_{El}}{\text{Reference Cost} - \text{Cost}} . \quad (8)$$

611 Here, we assumed that $\mathcal{I} = 2000 \text{ €/kW}$. Such a cost is much
 612 lower compared to the current market values [74–78]. However,
 613 it compares to the targets set by the Fuel Cells and Hydrogen
 614 Joint Undertaking (FCH-JU) [79] and to the estimations of the
 615 DOE [80].

616 Figure 20 allows a comprehensive evaluation of the pro-
 617 posed CHP plant configurations by reporting the relative PEC
 618 reduction, cost reduction, and the PBP in the same plot. Manag-
 619 ing the 50 kW power plant with a PEC minimization strat-
 620 egy reduces the costs and the PEC by 26% and 12% respec-
 621 tively, compared to the reference scenario. With a PBP of 3
 622 years, case F is the best overall performing design. Increasing
 623 the FC power to 100 kW leaves unaltered the PEC and slightly
 624 improves the relative cash flow. However, the larger PBP (6
 625 years) might hinder the investment. Economic optimization
 626 significantly increments the relative cash flow with respect to
 627 PEC minimization, but it negatively affects the efficiency of the
 628 plant. In fact, the PEC reduction is slightly negative in all such
 629 cases except for case E. For cases A and B the PBP is also larger
 630 compared to case F, due to the higher power of the FC.

631 Electricity and NG market costs impact the economic per-
 632 formance while having a negligible effect on the PEC as evi-
 633 denced comparing case A to case B and case D to case E.
 634 Thereafter, for PEC minimization we utilized only the 2016 en-
 635 ergy prices. In 2016, the ratio $\eta^* = c_{el,buy}/c_{gas} = 5.0$ while,
 636 in 2012, $\eta^* = 4.5$. As a consequence, cases A and D have a
 637 larger relative cost reduction compared to cases B and E respec-
 638 tively, despite the energy prices in 2012 were higher compared
 639 to year 2016.

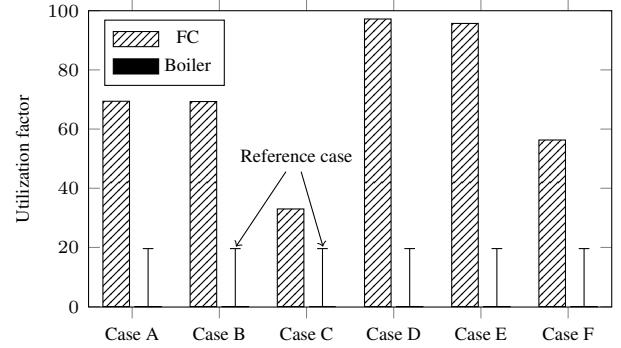


Figure 21: Utilization factors of the fuel cell and the boiler for all the test cases.

640 The cost of locally produced electricity ($c_{el,local}$) varies in
 641 the range [82 €/MWh, 95 €/MWh] with the 2016 NG prices
 642 and in the range [104 €/MWh, 131 €/MWh] assuming the 2012
 643 c_{gas} . Such costs are considerably lower compared to $c_{el,buy}$.
 644 Thus, self consumption of electricity is economically conve-
 645 nient with respect to decentralized production, and economic
 646 optimization (cases A,B,D, and E) yields a very large FC utili-
 647 zation factor (UF_{FC}), namely from 65% to 97% as shown

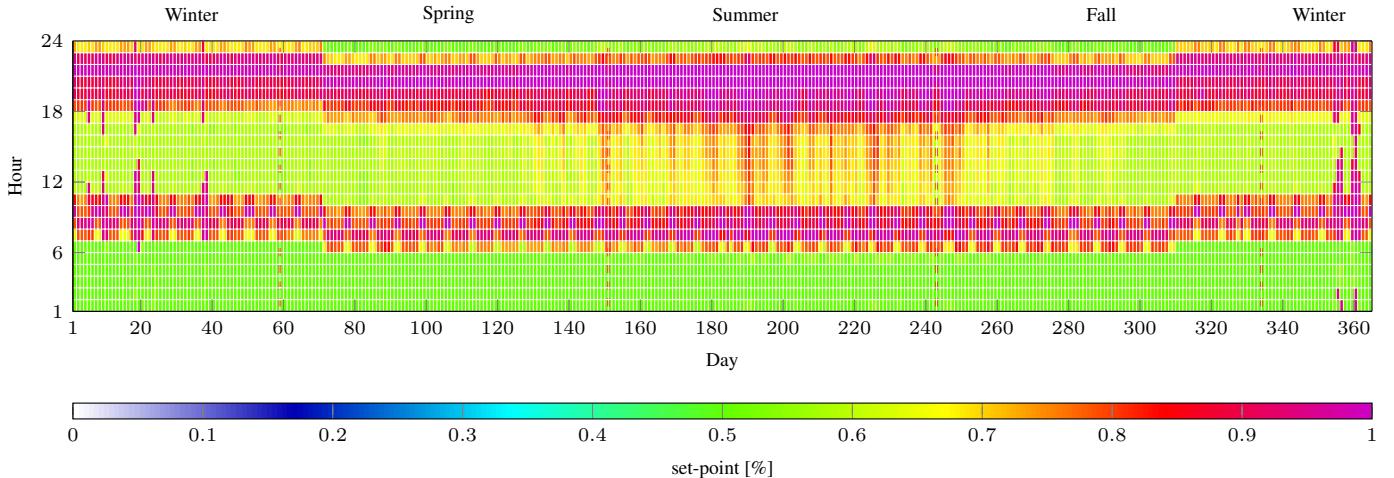


Figure 22: Representation optimal set-point as a function of the day and of the hour for case A.

in Figure 21). Specifically, with a FC of 100 kW power the $UF_{FC} > \Theta$ and the FC is never turned off (see, Figure 22). Comparing Figure 22 to Figure 18 we note that all the electricity required by the hotel is produced by the FC. During off-peak hours there is an over production of electricity because the FC, operating at the minimum allowed set-point (i.e. 50%), generates an electrical power greater than the electricity demand. The electricity produced in excess is sold to the grid even if $c_{el,local} < c_{el,sell}$. The Partial recovery of heat and the large imbalance between $c_{el,local}$ and $c_{el,buy}$ compensates such a difference. The fuel cell operates at full load during peak hours and when chilling demand is high, as clearly detectable in Figure 19. Economic optimization operates the 50 kW FC almost always at full power ($UF > 95\%$) to fulfill the electricity demand.

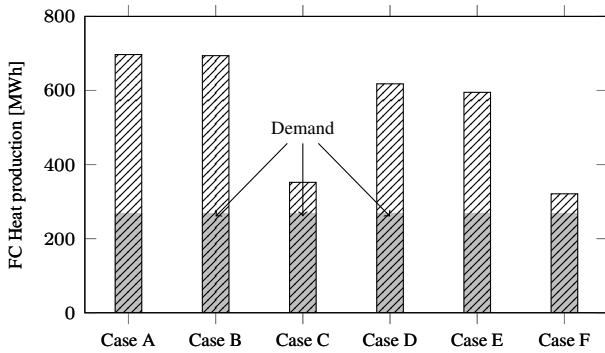


Figure 23: Thermal energy production for the considered cases. The shaded area represents the heat demand.

Cogeneration satisfies the whole heat demand in all the scenarios, as shown in Figure 21, which evidences that the utilization factor of the boiler $UF_{boi} = 0$, and in Figure 23, which clearly shows that the heat production is always greater than the heat demand. The hotel utilizes less than 50% of the produced thermal energy when the FC follows an economically optimal control strategy, due to the low value of HoP combined with the relatively high UF_{FC} .

Since $\eta_{FC}/PEF_{NG} < 1/PEF_{grid}$ an effective heat recovery is necessary to reduce the PEC. Thereof, economic optimization does not guarantee that the CHP plant reduces the PEC of the hotel (see Figure 20 and Table 4). Nevertheless, an effective energy saving with respect to the business as usual scenario is obtained with the same power plant with a management strategy that minimizes the PEC. Such a management policy reduces UF_{FC} to improve the heat recovery, as evidenced in Figure 21 and Figure 23. In cases C and F, the FC heat generation is close to the energy demand. Thus, the plant total efficiency is higher than in the other cases, as shown in Figure 20. Generally speaking, PEC minimization reduces the fuel cell load with respect to economic optimization (see Figure 22 and Figure 24). Moreover, comparing Figure 24 to Figure 18 and Figure 17, we note that the FC is turned off when thermal demand is low (i.e. during the night in the warm seasons), independently from the electricity demand. On the other hand, the FC operates at high load during winter in the morning and the central part of the day, when the thermal demand is high.

4. Conclusion

In this paper we presented a methodology to determine the optimal control strategy for complex energy systems including cogeneration and trigeneration plants, smart cities and advanced energy converters (e.g. fuel cells). Such a methodology accounts for the nonlinear and dynamic behavior of the energy systems, allowing a generic mathematical relationship between the efficiency and the set-point, and introducing the constraints and efficiency penalty related to cold start. Energy storage and deferred usage is also considered. To this aim we built on the model developed in [22, 35, 53] by introducing an heuristic procedure that significantly reduces the computational effort required for optimization. The procedure developed herein boosts the range of possible applications of the original methodology by cutting the computational time by several orders of magnitude.

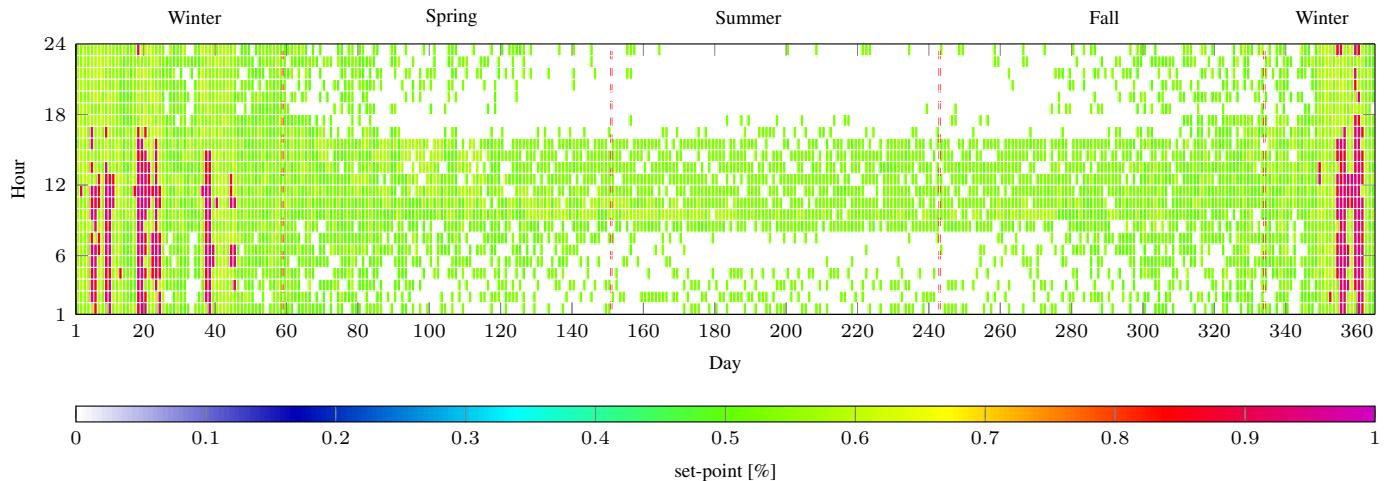


Figure 24: Representation optimal set-point as a function of the day and of the hour for case E.

We first validated the heuristic through 11 test cases specifically designed to evidence eventual shortcomings. These tests demonstrated that the heuristic does not introduce any approximation with respect to the original methodology. The procedure correctly determines the global optimum.

Then, we applied the methodology to a realistic test case: the optimization of the control strategy of an innovative cogeneration plant based on a low temperature PEM fuel cell. We assumed that the CHP plant is utilized to satisfy the energy demand of a small hotel and we considered various scenarios combining different management policies (i.e. minimum cost or minimum PEC), power plant configuration (i.e. 50 kW and 100 kW fuel cell), and energy costs (i.e. relative to year 2012 and 2016). For each combination, we determined the optimal control strategy for 8760 consecutive time intervals (i.e. for a whole year). The computation took about 2.5 hours on an average quality desktop computer and would have been impossible even on a large computer cluster though the original methodology, due to the huge amount of random access memory required.

The analysis of the simulation results highlighted the potential applications of the proposed methodology that include the design of new power plants, the optimal management of existing systems, the evaluation of the effects of a plant on the encompassing energy system and environment, and the assessment of emerging technologies.

This methodology supports the design of a new power plant, and in particular of a DG unit, by calculating the relevant costs and revenues to be compared to the capital investment to assess its economic sustainability. Its application to a given plant and energy management scenario (i.e. the combination of energy prices, system efficiency and management policy) directly yields the yearly cash flow, which can be compared to the investment to determine its profitability. It also evaluates the system efficiency and environmental impact that might be considered as concurrent factors for the design of a power plant. In this respect, the proposed test cases evidenced, through the results reported in Figure 20, that the combination of a 50 kW

fuel cell (i.e. designed on the average electrical power demand) and a management policy based on the minimization of the primary energy consumption is the best design compromise. It has $PBP = 3$ y, reducing the cost by 26% and the PEC by 11% with respect to the business as usual. It might be argued also that the hotel is not the best energy demand for the selected cogeneration technology (i.e. a low temperature FC) due to the low HoP, which hinder the heat recovery, thus requiring a dedicated control strategy to improve the energy performance compared to separate production of electricity and heat. In fact, Figure 23 shows that, even in the most efficient case (i.e. Case F), the cogenerated heat is 20% higher compared to the demand.

The discussion on the test-case results confirmed that the control strategy fundamentally determines the plant performance, as already evidenced in [10, 34, 60]. Significant improvements of the system efficiency and/or economy might be obtained by improving the management policy without changing the energy conversion technology. Specifically, it is evidenced that, since the relatively low HoP of the hotel energy demand penalize the total efficiency of the CHP plant, the minimum PEC control strategy must be assumed, in this case, to reduce the global energy consumption with respect to the reference scenario. Specifically, PEC minimization reduces the energy consumption by 13% compared to economic optimization.

The optimization results also gave a detailed report of the power plant operations (e.g. the instantaneous set-point, the UF of the subsystems, the electrical and thermal productions, etc) that could be utilized by the technology developers to highlight the strengths and weaknesses of a given prime mover. The high flexibility related to the good part load efficiency, and the relatively high efficiency for small power plants are among the FCs strengths according to the presented results. On the other hand, the high cost of natural gas and the low grade of the co-generated thermal energy, which hampers the utilization of absorption chillers, are the evidenced weaknesses. The latter, for instance, might envisage the opportunity to dedicate some effort to develop absorption technologies that convert low grade heat into chilling energy.

Finally, also policy makers could leverage on the proposed methodology to assess the effectiveness of the different national energy systems. The presented test case demonstrated that, in the Italian energy market, the generally high energy costs generate high cash flows fostering investments on DG. On the other hand, the very high ratio between electricity and NG costs for final users discourage the energy efficiency of DG plants. In fact, locally produced electricity is 16% to 54% less expensive compared to grid electricity and cogeneration is convenient also with relatively low efficiencies and with low waste heat recovery.

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